

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001134700025-6

ETOUSKI, a.

Obtaining a negative charge for low-freedency amplifiers. p. 176.

RADIOMEMATER. (Savez radiomenters Jugenlavije)
Beograf, Yugoslavia. Vol. 12, no. 6, June 1958.

Kontaly List of East European Accessions (ESAT) IC, Vol. 8, no. 8, Aug. 1959.

Uncl.

Yugoslavia /Chemical Technology, Chemical Provides and Their Application

Fermentation industry

Abs Jour: Referat Zhur - Khimiya, No 9, 1957, 32905

Author : Mitovic Dimitrije

Title : Acidity and Sugar Content of Must of Different Varieties of Grapes of the Metohiji Region

Orig Pub: Arhiv pdjoprivredne nauke, 1956, 9, No 23, 87-92

Abstract: A sugar content of up to 30% in grapes of low acidity (up to 7 0/00), makes it possible to produce good dessert wines from the varieties Prokupak (96% of all plantings), Game, Smederevka, Muscat Gamburgskiy, Afus-Ali, Burgundskiy

Chernyy, etc.

Card 1/1

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Use of aluminum for ess

B/005/62/000/002/001/001 D267/D303

the case hardening mixture consisting of Al powder and Al $_2^0$ 3 (1.1) with 2% of NH $_4^0$ Cl. The bottom, top and intermediate layers (between the ar-

ticles) consist of a slightly rammed mixture 20-50 mm thick. The cases are placed in a cold furnace, heated slowly to 500-600°C, then rapidly to 900-1000°C and kept at this temperature for 3-6 hours, after which the temperature is reduced to 400-500°C. The adhering powder is removed after cooling. This procedure results in a coating 100 M thick. On the whole this thickness increases with temperature and the duration of exposure. The case hardening mixture can be used many times provided Al and NH₄Cl are added. The articles are then annealed by placing them in a mixture of sand and sawdust in an airtight case and keeping at 900-0C for 3-5 hours, after which they are cooled in the furnace to 500°C and then in air. The author prefers to use a different Al:Al₂O₃ ratio (; 5); with 2% of NH₄Cl, and indicates as optimum conditions 800°C and 4 hours.

There are 2 figures, 2 tables and 8 references 6 Soviet-bloc and 2 non-Soviet-bloc. The reference to the English-language publication reads as follows: 0. Kowalke, Trans.Amer.Electrochem.Soc. 31, 205 (1917).

Card 3/3

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Use of aluminum for ooo

B/005/62/000/002/001/001 D267/D303

current efficiency = 60.70%. Pure Al is used as anode. Other conditions Current density 1.5-2 A/dm², potential 3V, distance between electrodes 2.5 cm, room temperature. This technique presents the following disadvantages: a) High volatility of the electrolyte and special cooling conditions; b) precautions to be taken against moisture; c) high cost of obtaining coatings of satisfactory thickness. 2) Electrolysis of melts. The melt consists of 4.5 parts of anhydrous AlCl₃ and 1 part of NaCl₃ and the electrolysis is carried out at 180°C, the current density range being 1-4 A/dm². The electrolyte is very volatile, which brings about a variation of the composition and melting point of the melt. This can be remedied by using lower AlCl₃/NaCl ratios, but this induces the formation of

macrecrystalline coating. 3) Metallization: The articles are degreased by sandblasting; coating with water glass and quartz sand; heated slowly to 9000 C, kept at this temperature for 204 hours; cooled in the furnace to 400°C and in air. This results in a good adhesion of the Al coating; but the surface is neither smooth nor glossy. 4) Diffusion: The articles; designed and pickled or sandblasted; are put into cases and covered up with

Card 2/3

34**9**66 B/005/62/000/002/001/061 D267/D303

18.8310 (2408)

AUTHOR :

Mitova, N.

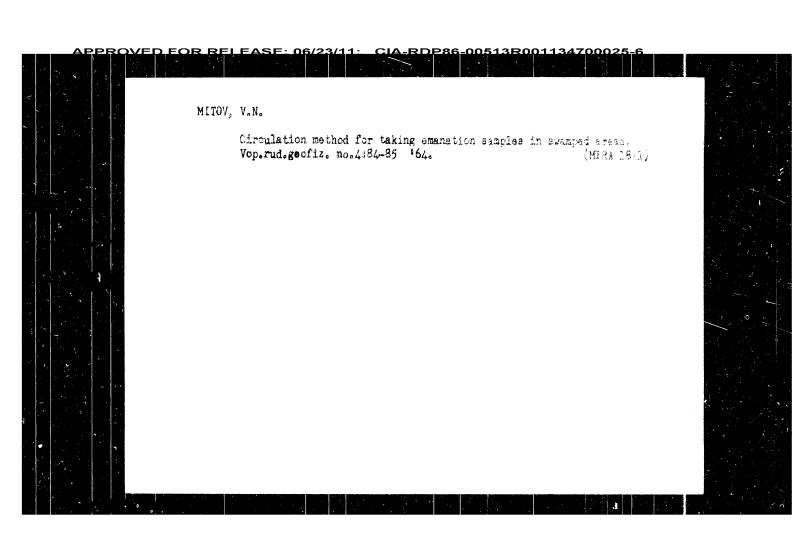
TITLE

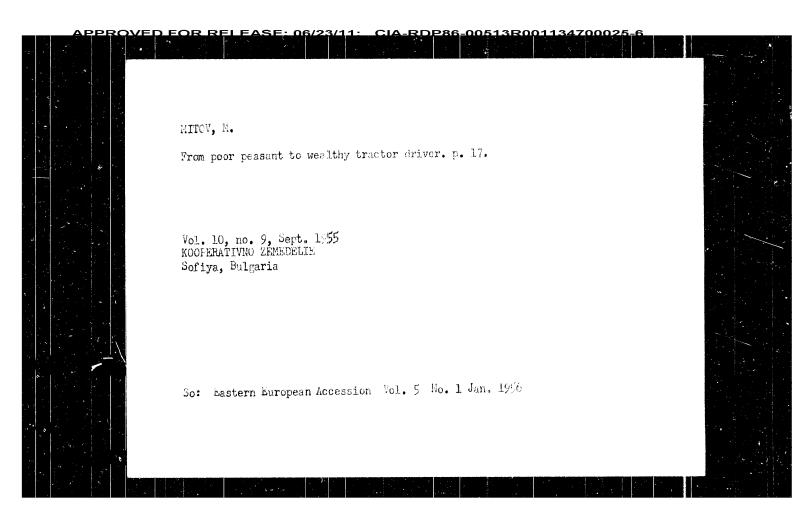
Use of aluminum for protecting steel against corresion

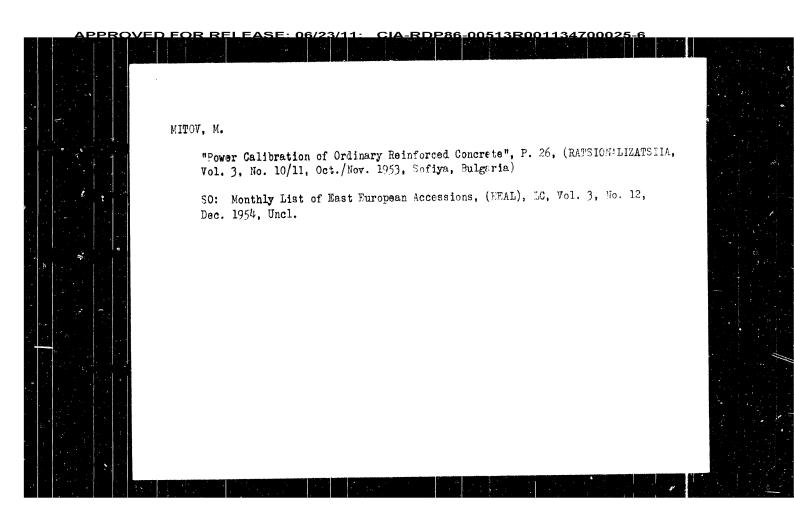
PERIODICAL:

Mashinostroene, v. 11, no. 2, 1962, 27-30

TEXT: In view of the great importance of this subject laboratory investingations of the following techniques were carried out in the section Electrochemistry of the NIIEP: 1) Electrolysis of solutions. To obtain the electrolyte only anhydrous reactants are used. Aluminum foil (30 g) and bromine (1 cc) are placed in a two-necked flask, and and 450 cc. and bromine (1 cc) are placed in small batches from a dropping funnel passing through one neck, the other being connected to a long condenser ending in a tube filled with CaO or CaCl2. The flask is placed in ice. Small traces of water in the electrolyte produce a dark metal layer, whereas a more considerable water content brings about also poor adhesion. Anhydrous C_{1} is added in excess to the electrolyte to protect it from the moisture of air. The anode current efficiency is 80%, the cathode Card 1/3







ROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001134700025-6

BULGARIA/Cultivated Plants - Grains.

M-2

Abs Jour

: Ref Zhur - Biol., No 7, 1958, 29685

Author

: Mitov, L., Dimitrov, K.

Inst

The Chirpan Scientific Research Institute for Cotton and the Institute for Biology, Pulgarian Academy of Sciences.

Title

The Results of Durum Wheat Seed Stimulation.

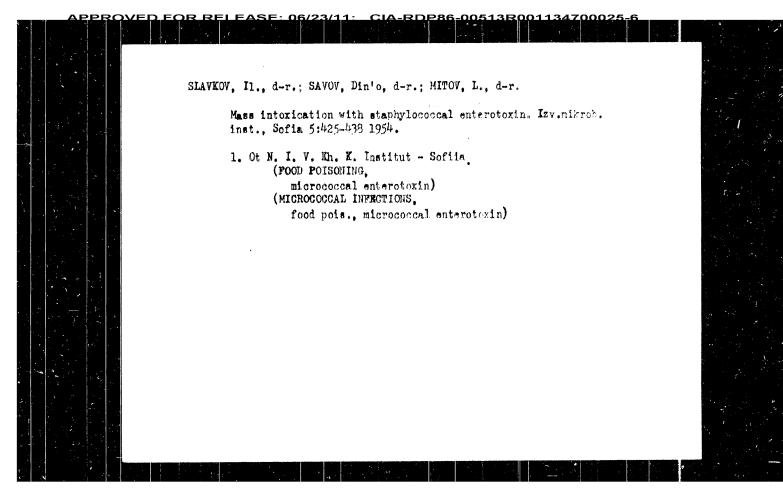
Orig Pub

Selskostop. mis"1, 1957, 2, No 4, 245-246 (bolg.).

Abstract

The experiments were made by the Chirpan Scientific Research Institute for Cotton together with the Institute for Biology of the Bulgarian Academy of Sciences on the stimulation of durum wheat seeds. The treatment of the seeds for a period of 6 hours in solutions of 2% hydroquinone, hydroquinone + CuSO₄, 3% KB₂ + 1% diastose indicated no biological effect and did not increase the durum wheat yield.

Card 1/1

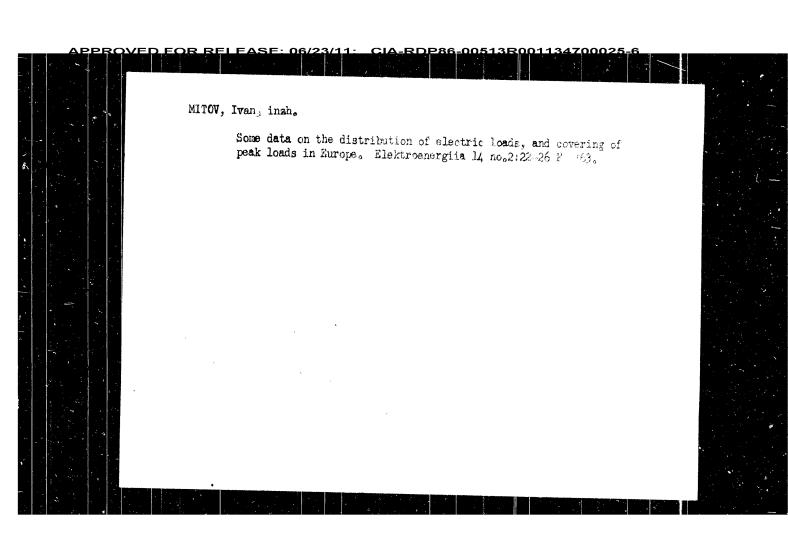


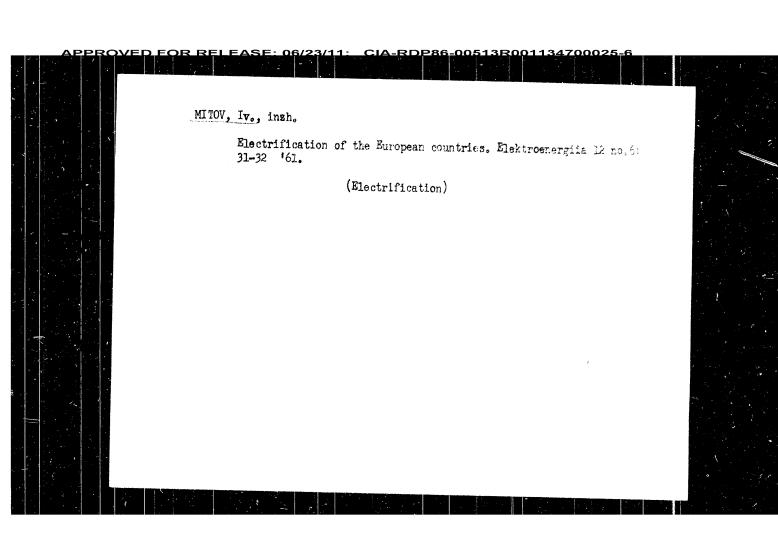
MITOV, K., and others

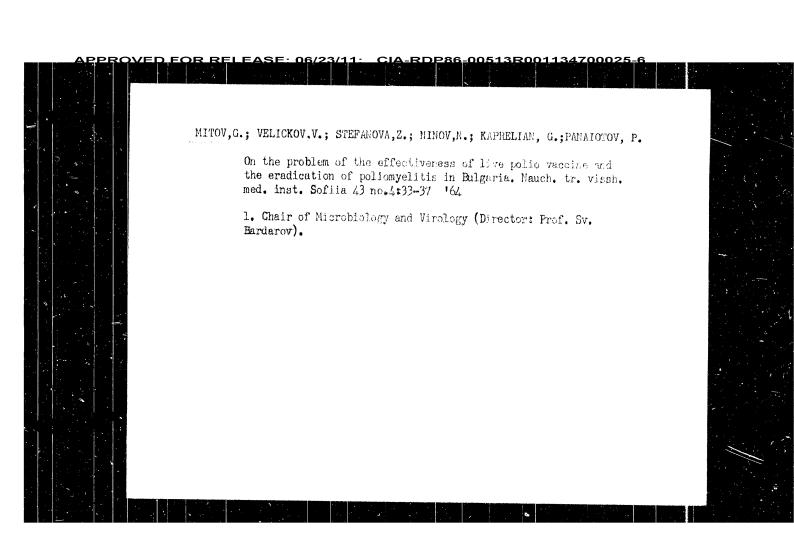
"The shield system of the working of the steeply inclined thick layers in the Bobov Dol State Mining Enterprise."

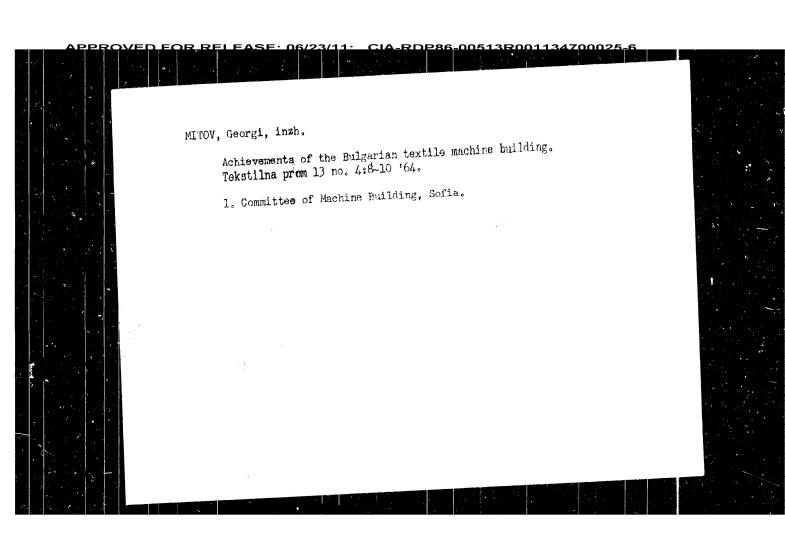
p.12 (Minno Delo, Vol. 12, no. 6, Nov./Dec. 1957, Sofiia, Bulgaria)

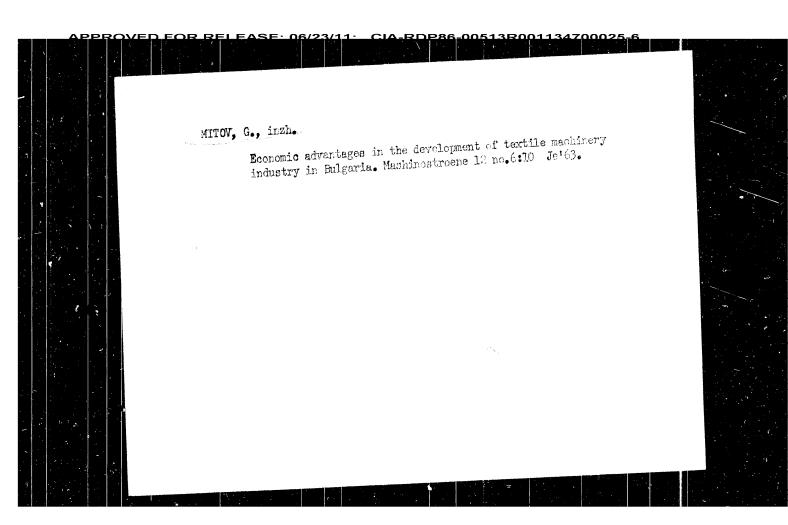
Monthly Index of East European Accessions (EEAI) L2, Vol. 2, No. 8, August 1958

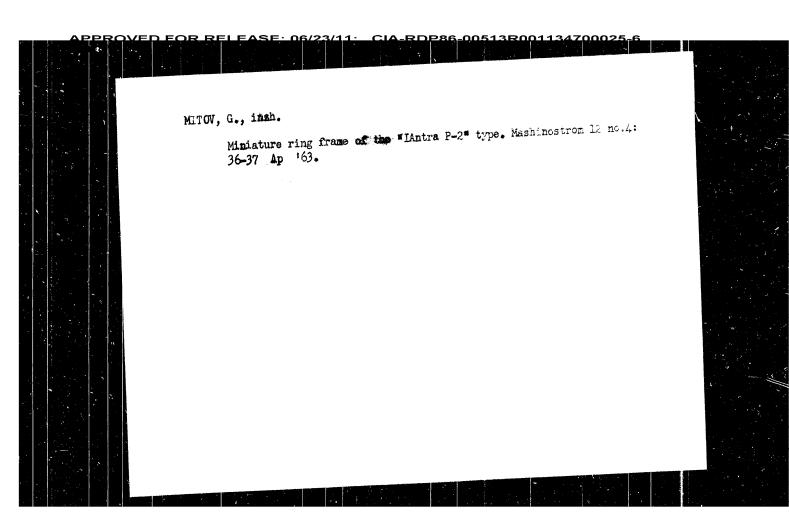


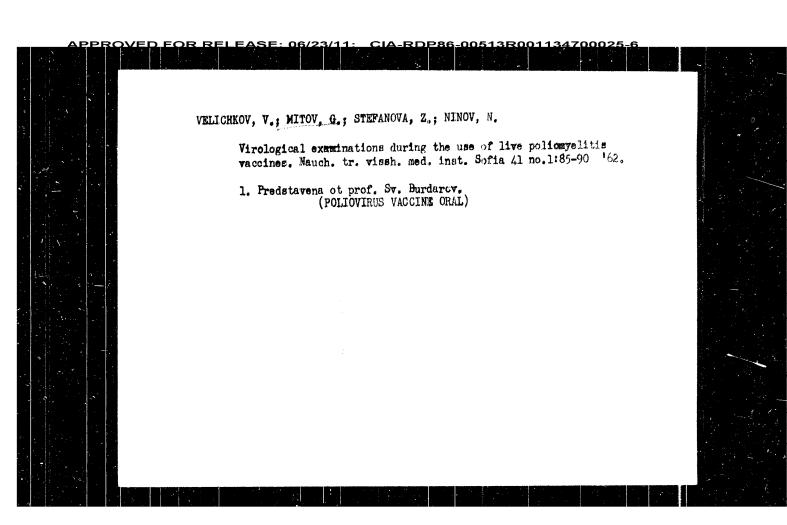


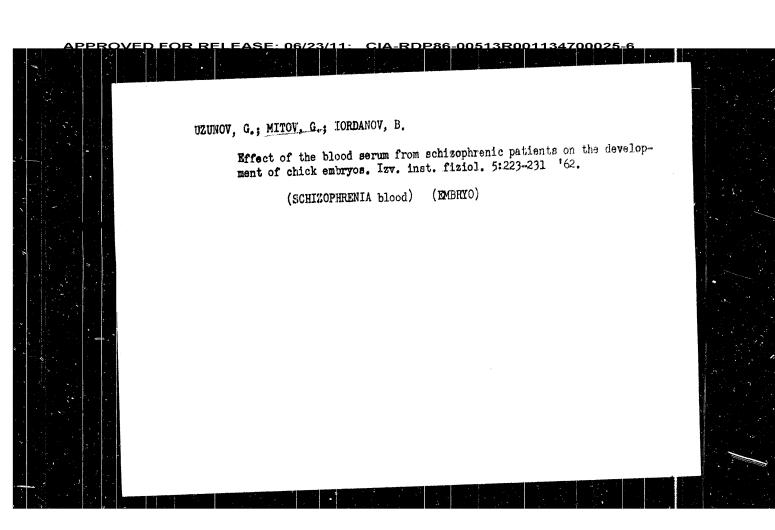










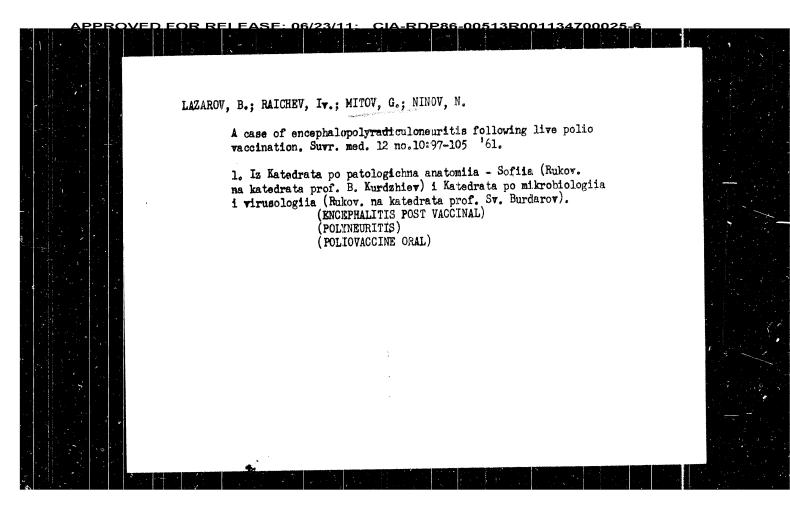


SHINDAROV, L.; TODOROV, Sv.; TOMEV, E.; ARWANDOVA, V.; MITOV, G.;
NINOV, N.; MANEY, D.

Virological studies on adenovirus infections. Suvr. med. 12
no.12:3-8 '61.

1. Iz Katedrata po mikrobiologiia i virusclogiia pri ISUL
[Institut sa spetsializatsiia i usuvursbenstvuvane na lekarite]
(Rukovod. na katedrata prof. D. Khadzhidova). Napchnoiasledovatelskiia institut po pediatriia (Direktor dots.
St. Kolarov). Katedrata po mikrobiologiia pri VMI [Vissh meditsinski institut] v Sofila (Rukovod. na kederata prof.
Sv. Burdarov) i Nauchno-izsledovatelskiia institut po epidemiologiia i mikrobiologiia (Direktor VI. Kalaidzhiev).

(ADENOVIRUS INFECTIONS)



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MITOV, G.

SURNAME, Given Names

Country: Bulgaria

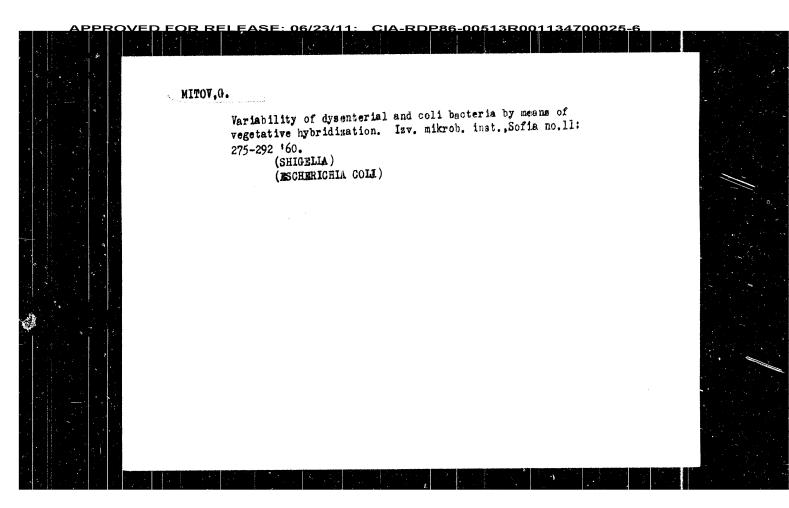
Academic Degrees: not given

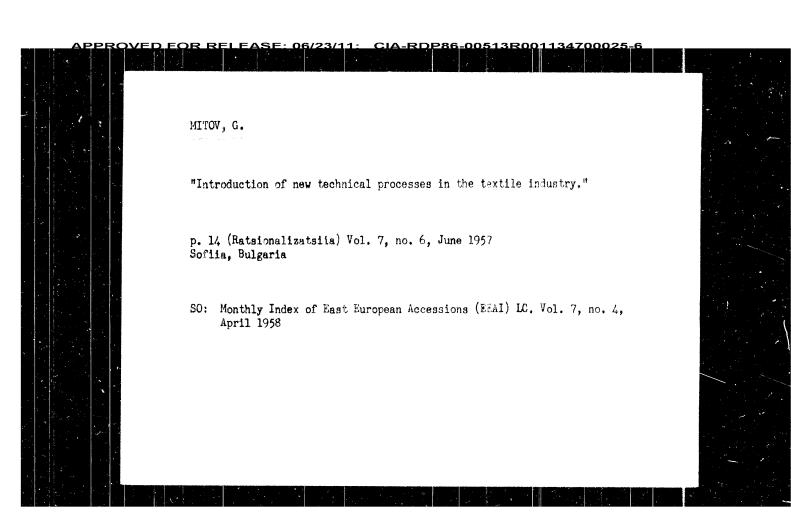
Affiliation: not given

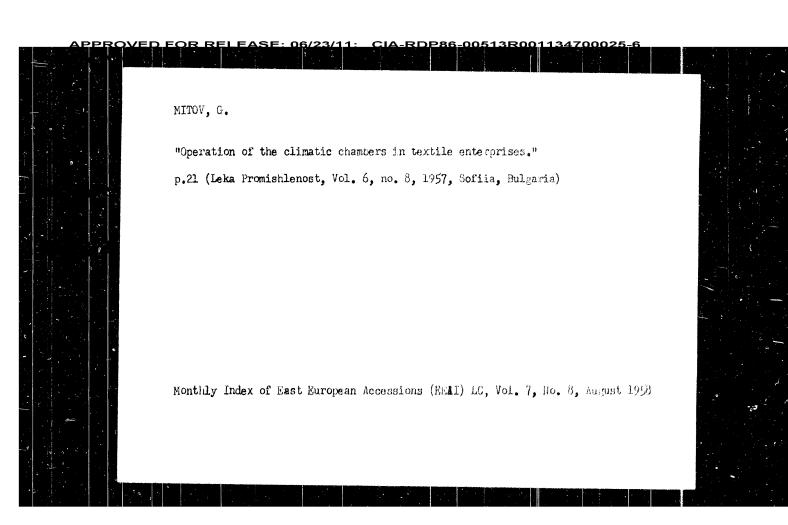
Source: Sofia, Khiriena, Vol. IV, No 5, Sep/Oct 1961, pp 51-52

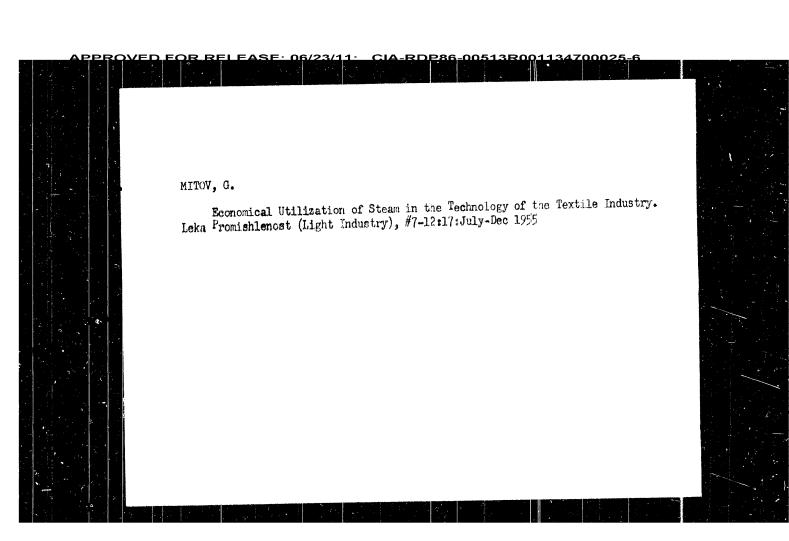
Data: "The Second Congress of the Polish Society for Fight against Poliomyelitis"

GPO 981643









MITOR, G.

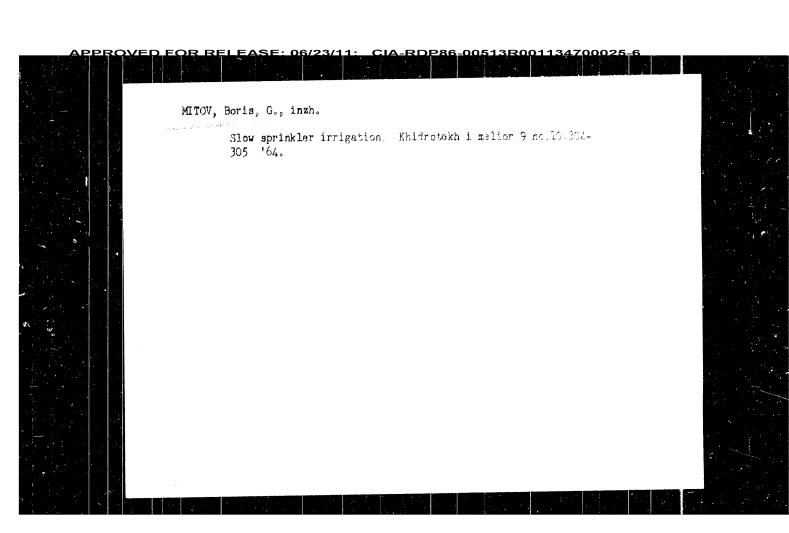
Mitor, G. Correct attilization of steam in the technology of the Maximum incomp. p.17.

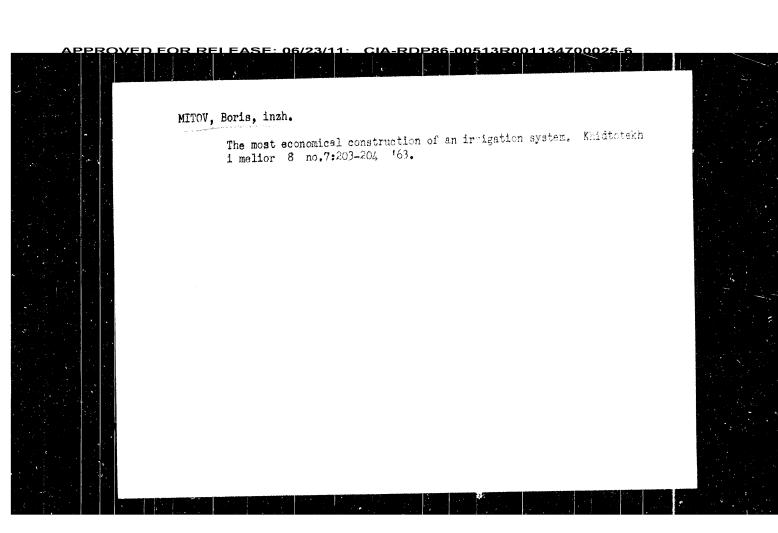
Vol. 1, no. 7, 1955 LEAA PROJECT Softys, Colyaria

SO: Fonthly List of East European accessions, (EEAL), 16, 701. 5, 80. 2

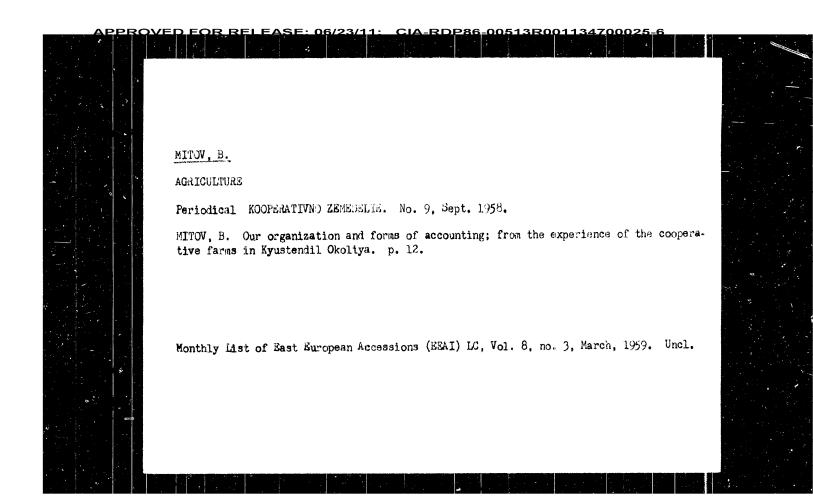
February, 1956

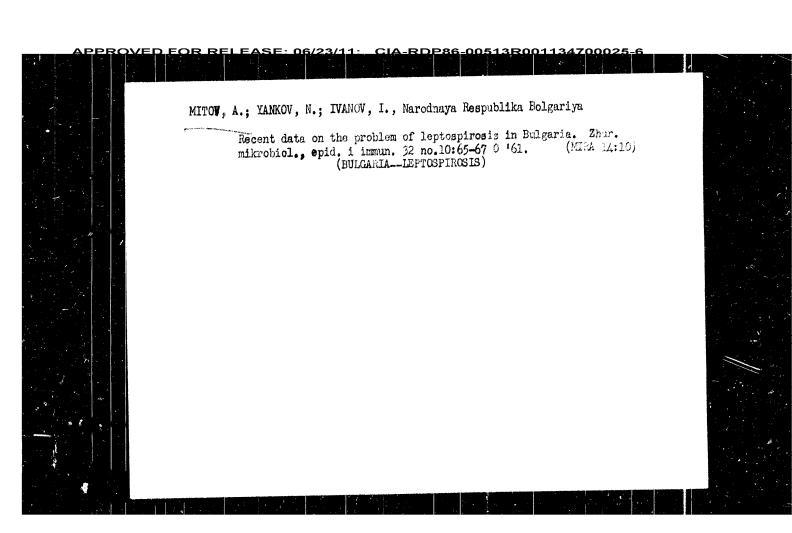
MITOV, G. Achieving correct temperature and humidity during winter in textile enterprises. p. 27. LEKA PHOMISHLENOST, Sofiya, Vol. 4, no. 1, 1955. SO: Monthly List of East European Accessions, (EEAL), 1.0, Vol. 4, no. 10, Cct. 1955, Uncl.

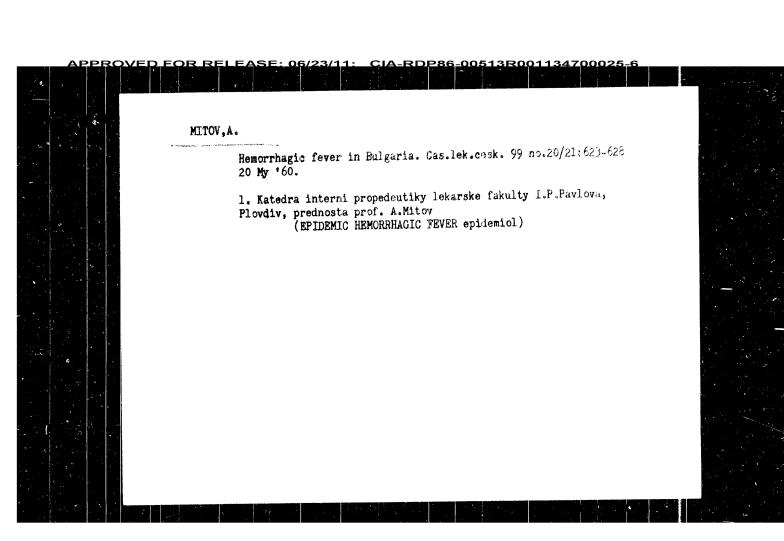


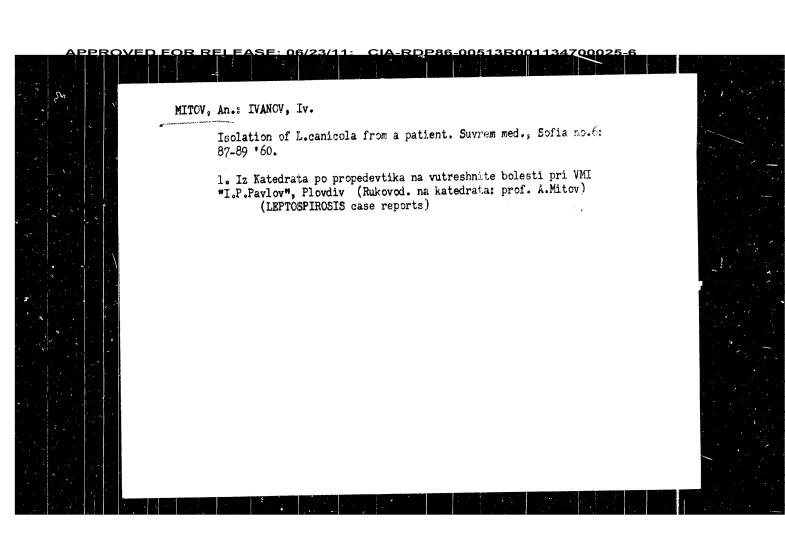


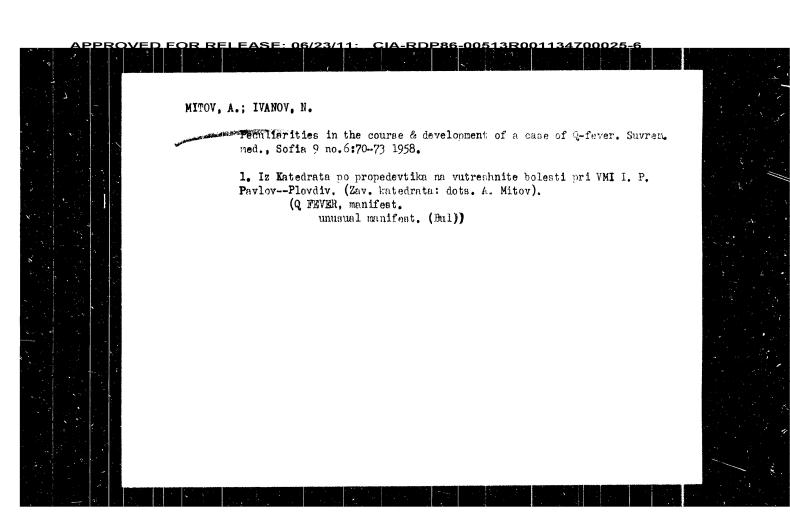
MITOV, B. Electric resistance of Bulgarian Pakelite impregnated laminated insulation across layers of charge at 50 Hz. p. o. Translikk, Sofiia, Bulgaria, Vol. 8, no. 3, 1959. Menthly List of East European Accessions (EEAL) LK, Vol. 8, No. 10, 1959. Uncl.

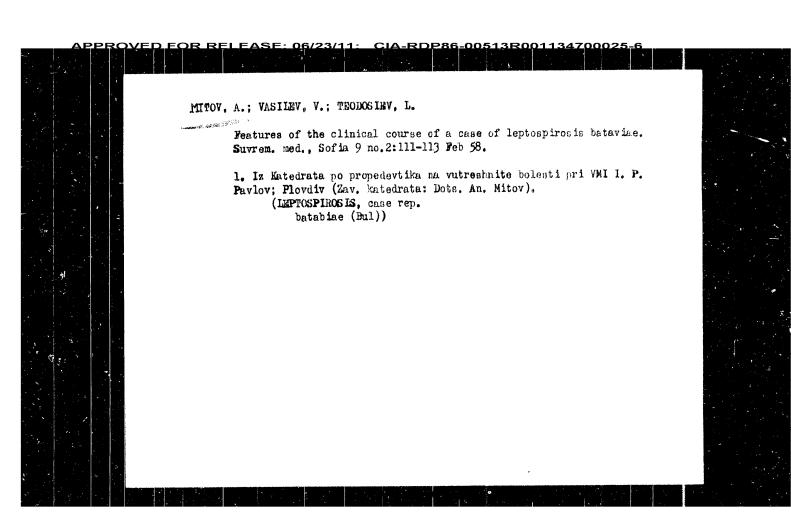


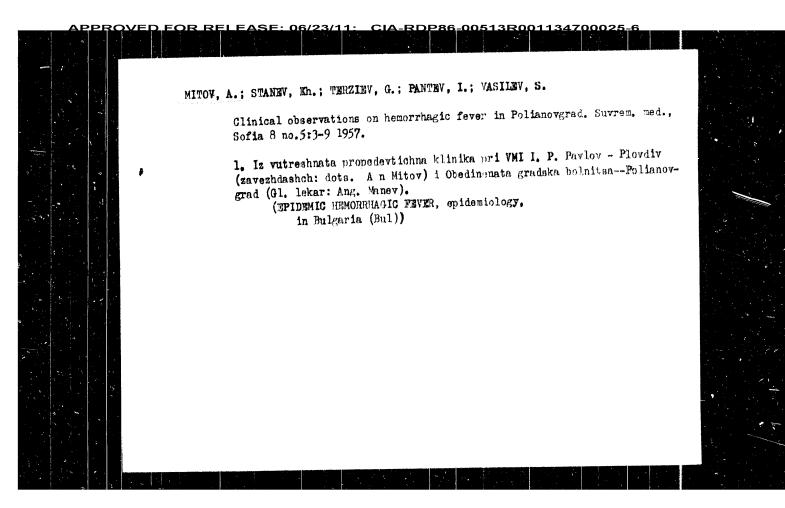


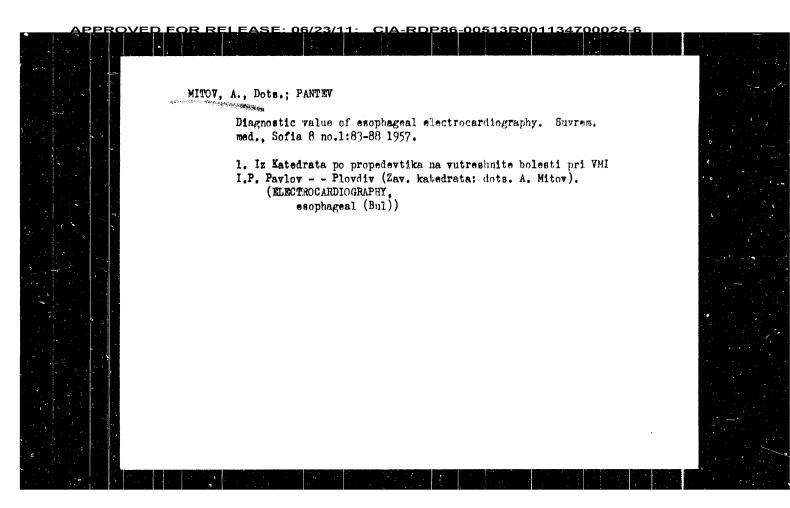


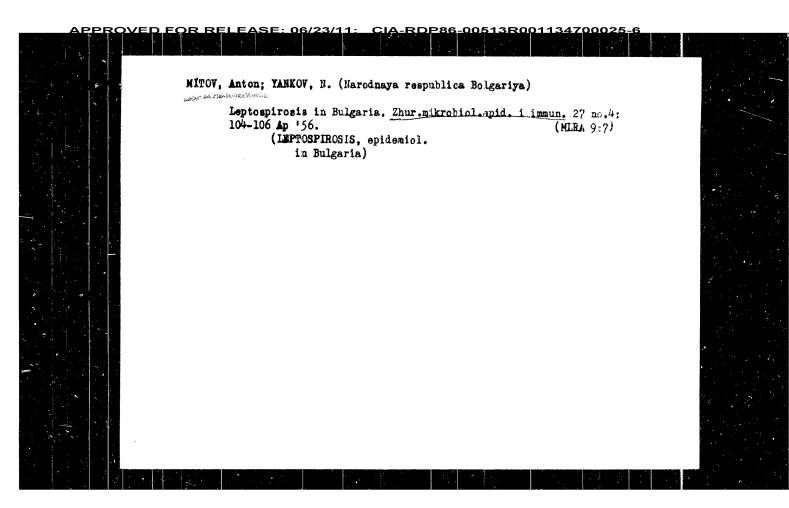


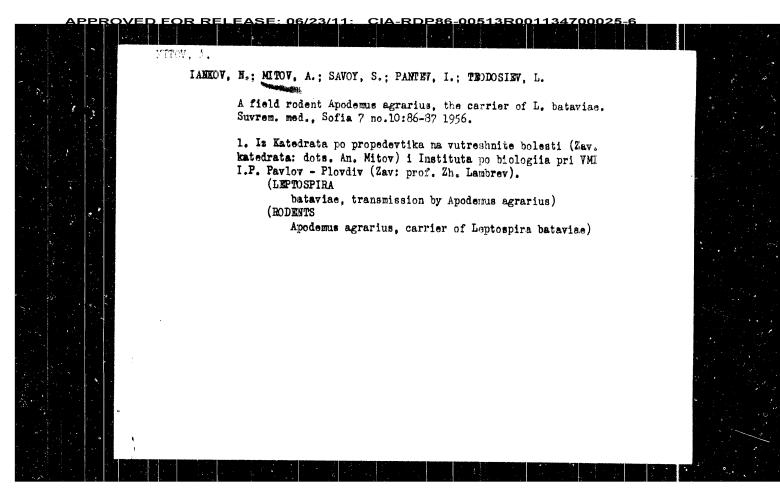


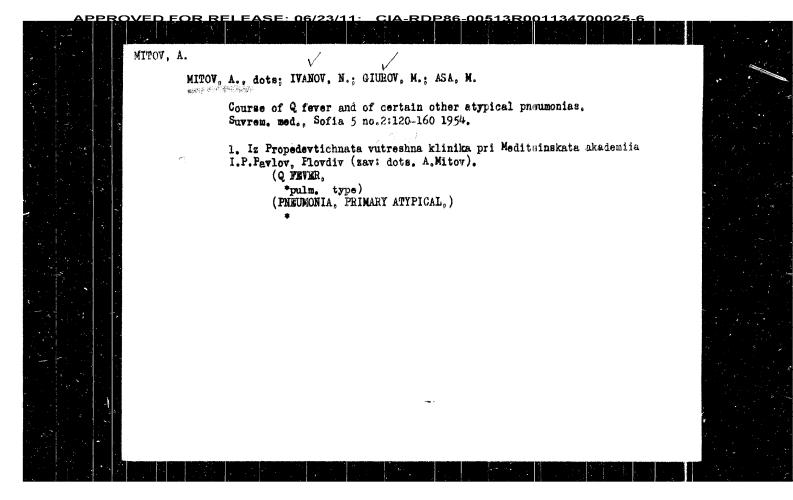












MITOV, A., dots., SAYOY, S.; PANTHY, I.; ANA, M.; THODONIEV, L.;

IRRISTOV, G.; KAITAZOV, G.

Spidemiological considerations on carriers of benign leptospirosis in Bulgaria. Suvrem. med., Sofia 5 no.2:74-30 1954.

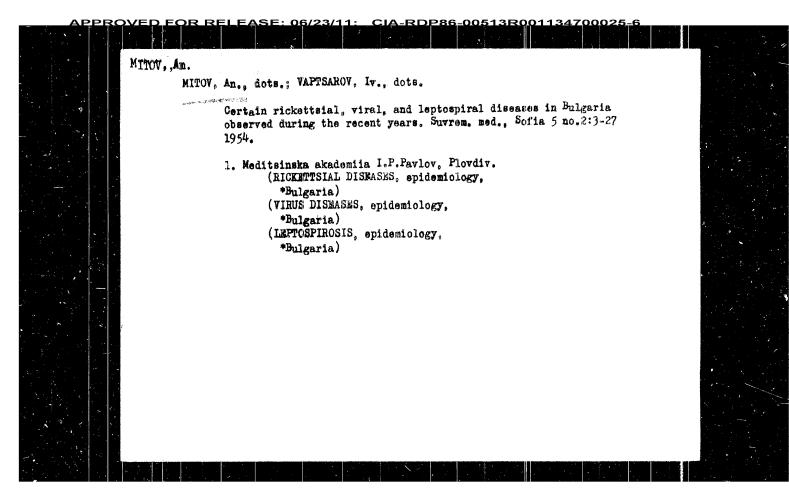
1. In Propedewtichnata vutreshna klinika pri Meditainskata akademiia I.P.Paylov, Plovdiv (sav: dots. A.Mitov).

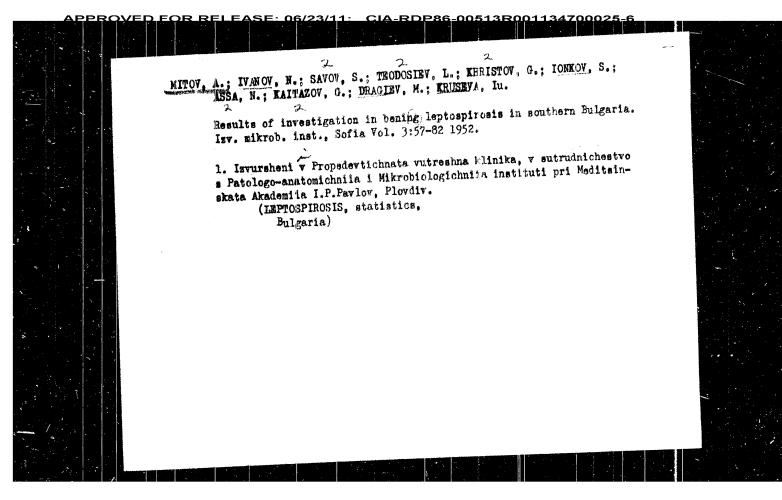
(IMPTONINONIA, Spidemiology,

Shlgaria, carriage by rodents)

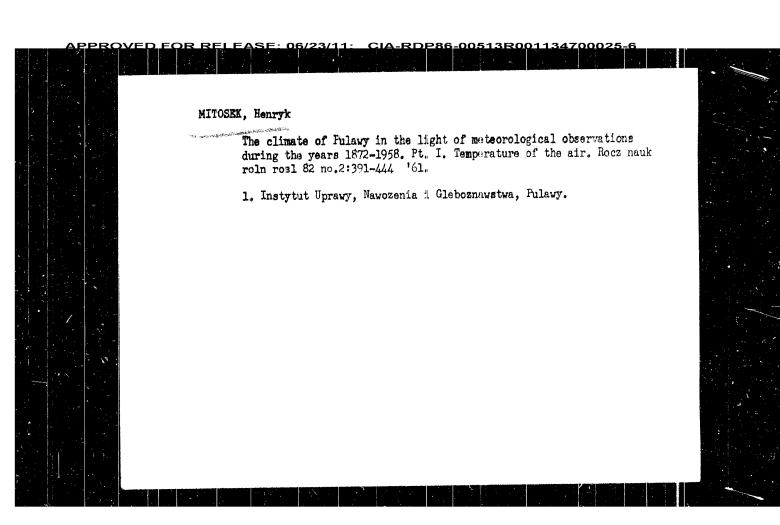
(RODENTS,

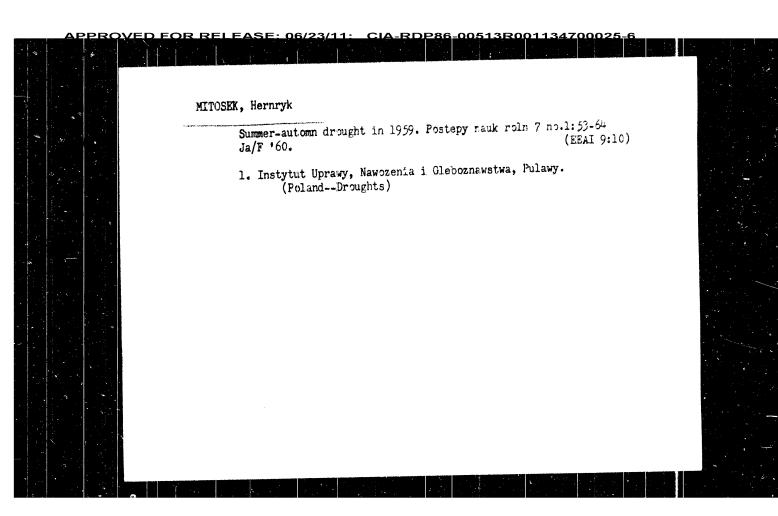
*transm. of leptospirosis in Bulgaria)





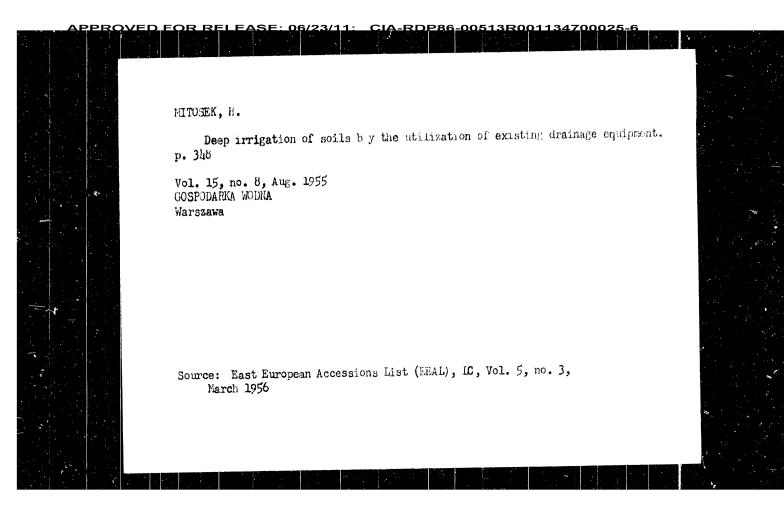
MITOSINKA, M. Creating good conditions for the rationalizers' movement. p. 245. MECHANISACE ZEMEDELSTVI. Fraha, Czechoslovakia. Vol. 9, no. 11, Nov. 1959. Menthly list of East European Accessions (MEAI) LC, Vol. 9, no. 1, January 1961. Unc.

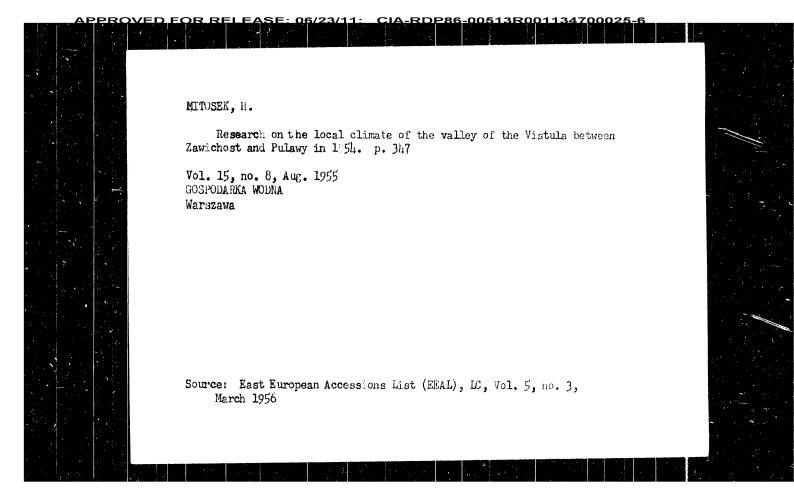


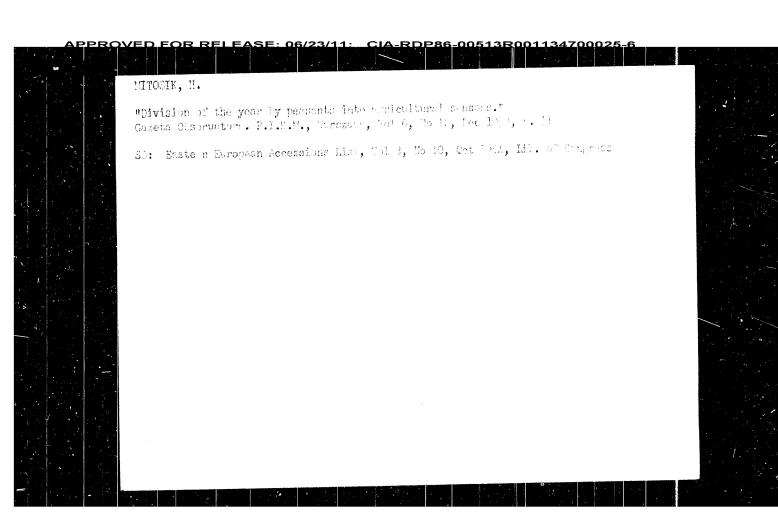


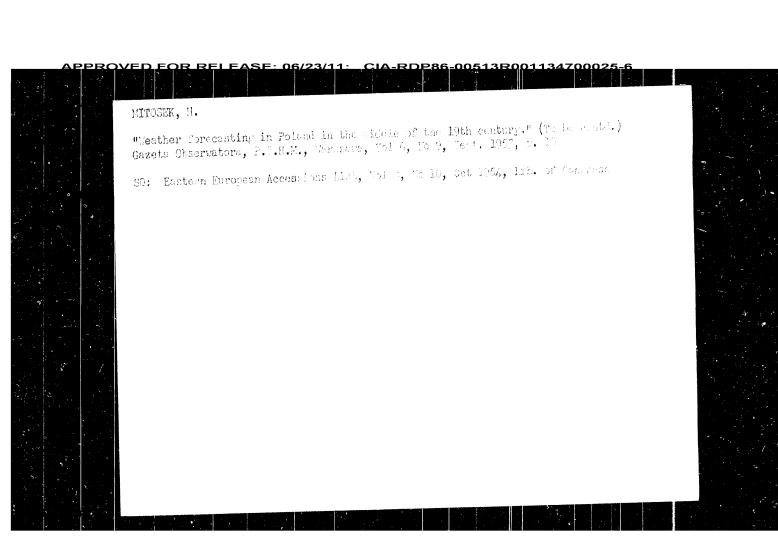
MITOSEK, H. An attempt at organizing agriculturalmeteorogic observations in the territory of the former Kingdom of Poland at the end of the 19th contury. p. 275. PRZEGLAD GEOFIZYCZNY. (Polskie Towarzystwo Meteorologiczne i Hydrologiczne) Warszawa, Vol. 3, no. 3/4, 1958. FOLEKAD Monthly List of European Accessions (EEIA) LC, Vol. 8, no. 7, July 1959. Uncl.

056 K POLLND / Soil Science. Physical and Cheateal Propertios of Soils. Lbs Jour: Ref Zhur-Biol., No 8, 1958, 34333. : Mitosek, Honryk; Jakubezak, Zygmunt. : Not given. Author Inst : Proliminary Research in the Dynamics of Meisture Titlo Content in Alluvial Looss and Soils on the Slopes in the Valley of the River Wisla under Cultivations of Potatous and Sugar Bouts. Orig Pub: Gospod. wodna, 1957, 17, No 8, 407-410. Abstract: No abstract. Card 1/18







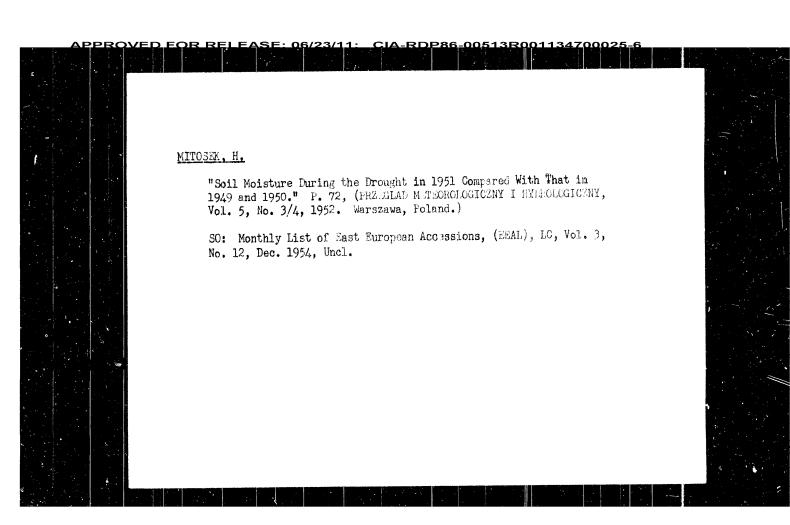


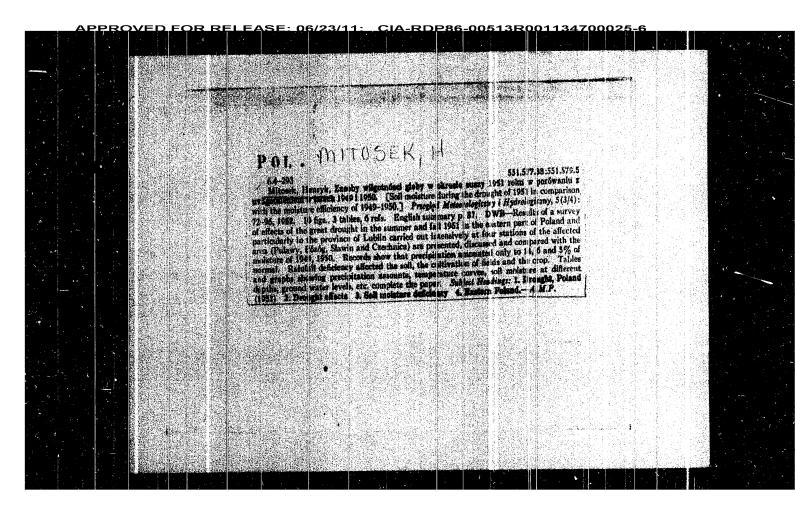
MITOSEK, H.

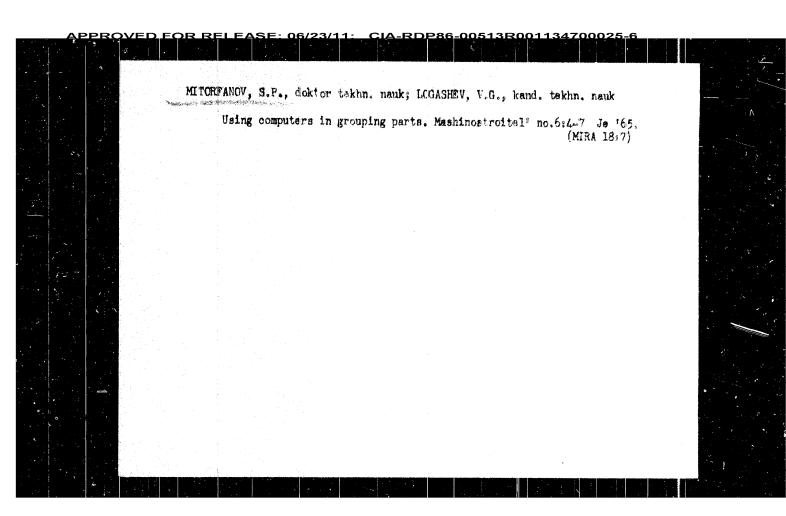
Weather forecasting in Foland in the middle of the 19th century" p. 11 (rerats observators, Vol. 6, No. 8, Aug. 1953, Marszawa)

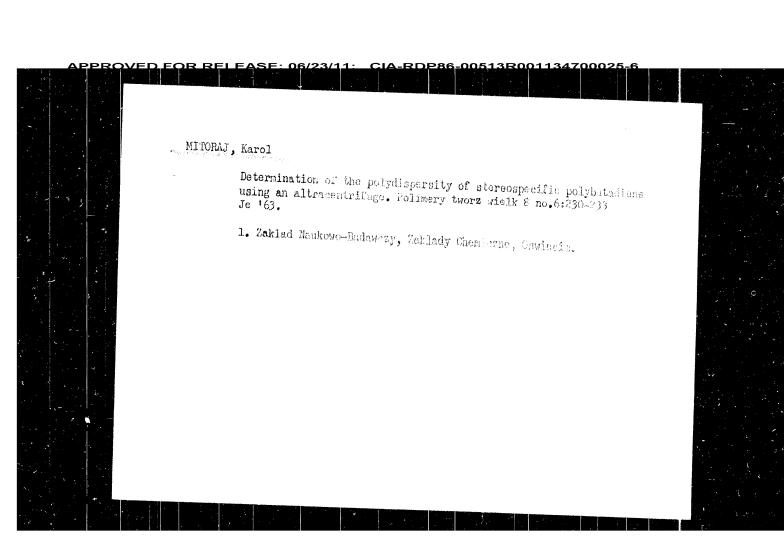
East European Vol. 3, No. 3

So: Monthly List of Kissim/Accessions/ Library of Congress, March 1955, Urcl.









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Conference on problems of ...

P/013/60/000/011/001/003 B115/B215

Naukowo-Badawczy w Oświecimiu (see Association). Numerous reports of the Politechnika Slaska w Gliwicach (Silesia Polytechnic Institute Gliwice). Instytut Chemii Fizycznej PAN we Wrocławiu (Institute of Physical Chemistry of the PAS Wrocław), Politechnika Wrocławska (Polytechnic Institute Wrocław), Instytut Nawozów Sztucznych w Tarnowie (Institute of Synthetic Fertilizers Tarnow), and the Scientific Research Institute of Oświecim dealt with various problems. The majority of reports dealt with problems of the production of synthetic rubber, hydrogenation, and dehydrogenation. It was emphasized that various research methods were applied, e.g., x-ray-structural, thermographical, magnetic, kinetic, and electric analyses. The conference was well-organized and fulfilled its purposes as to closer contacts between the delegates of schools of higher education and industrial research centers.

ASSOCIATION: Zakład Naukowo-Badawczy T.Ch. "Oświęcim" (Scientific Research Institute of the Z.Ch. "Oświęcim")

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APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001134700025-6

Conference on problems of ...

P/013/60/000/011/001/003 B115/B215

He reported on the development of reaction units serving for catalytic processes and changes in the degree of conversion of substrates in the whole catalyst layer. A correct ratio between recirculation gas and fresh gas without overheating the contact can be obtained by corresponding calculations. Uniform "work" of the whole contact layer is attained by applying high velocities of flow; this, however, causes fast poisening of the contact. Therefore, units with a highly developed specific surface are recommended. As to the catalyst itself, polydisperse systems were prepared and the possibilities of conserving their specific surfaces under thermal conditions of the corresponding catalytic process were created. It was recommended that choice and appropriate direction of scientific-experimental research of complicated systems such as reagents/catalyst be determined and solved by a team. The second report entitled "Problems of the second catalyst conference in Paris" was delivered by Jerzy Dereń, Docent, Doctor, of the AGH Kraków. In the course of the conference, 26 short reports were delivered in which important achievements in the field of applied catalysis were discussed. The reports were published in a separate paper (no. 8) by the Mahilad

Card 2/3

P/013/60/000/011/001/003 B115/B215

AUTHOR:

Mitoraj, Karol, Magister

TITLE:

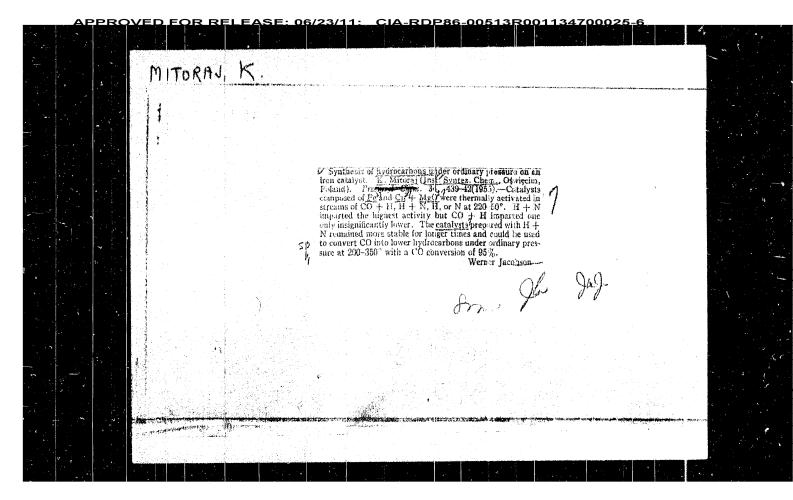
Conference on problems of applied catalysis

PERIODICAL:

Chemik, nos. 11-12/155-156, 1960, 466-467

TEXT: A conference organized by the Oddziały Polskiego Towarzystwa Chemicznego w Oświęcimiu i Gliwicach (Branches of the Polish Chemical Society in Oświęcim and Gliwice) was held in Oświęcim on October 6-7, 1960. 50 scientists of 12 institutions attended the conference. Delegates of the Polska Akademia Nauk (Polish Academy of Sciences), schools of higher education, institutes, and research laboratories were present. Aims of the conference were: (1) Exchange of experience in the field of chemical catalysis, and (2) direct close contacts between the delegates of industrial research centers, institutes, and departments of schools of higher education. There are still many technological problems in the domestic chemical industry which can only be solved by industrial research laboratories by using basic research work of purely scientific institutions. Sokalski, Professor, Doctor, made the opening speech.

Card 1/3



POLAND/Chemical Technology - Chemical Products and Their I-13
Application. Treatment of natural Gases and Petroleum.
Motor fuels. Lubricants.

Abs Jour : Referat Zhur - Khimiya, No 4, 1957, 12957

(ratio CO: $H_2=1:1.2$), and also CO₂ (~7.6%). N_2 and CH₄. For activation were used the gases or mixtures of gases: H_2 , N_2 , H_2 , $+N_2$, and also CO + H_2 . In the case of activation at 2200 the shortest induction period is observed on using the mixture CO + H_2 , and already after 2 days the conversion of CO reaches 91%. Use of the mixture CO + H_2 at 2500 shortens the induction period, but lowers slightly the activity of catalyst (C). Duration of operation of C activated with the mixture CO + H_2 was shorter than on activation with the mixture $H_2 + H_2$. The C activated at 2200 gives higher yields of paraffins and heavy accasine (BP 200-3500), than the catalyst activated at 2500. The catalyst activated at 2200 with a mixture $H_2 + H_2$ is active in the hydrocarbon synthesis at a pressure of 1 atmosphere and a

Card 2/3

MITORAJ, K.

FOLAND/Chemical Technology - Chemical Products and Their Application. Treatment of natural gases and petroleum.

I-13

Motor fuels. Lubricants.

: Referat Zhur - Khimiya, No 4, 1957, 12957 Abs Jour

: Mitoraj K. Author

Synthesis of Hydrocarbons Under Normal Pressure with the Title

Use of Iron Catalyst

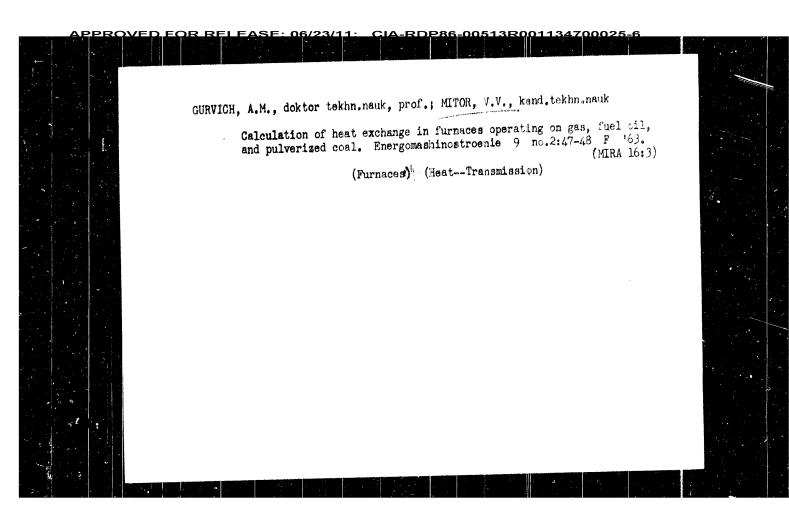
: Przem. Chem., 1955, 11, No 8, 430-442 Orig Pub

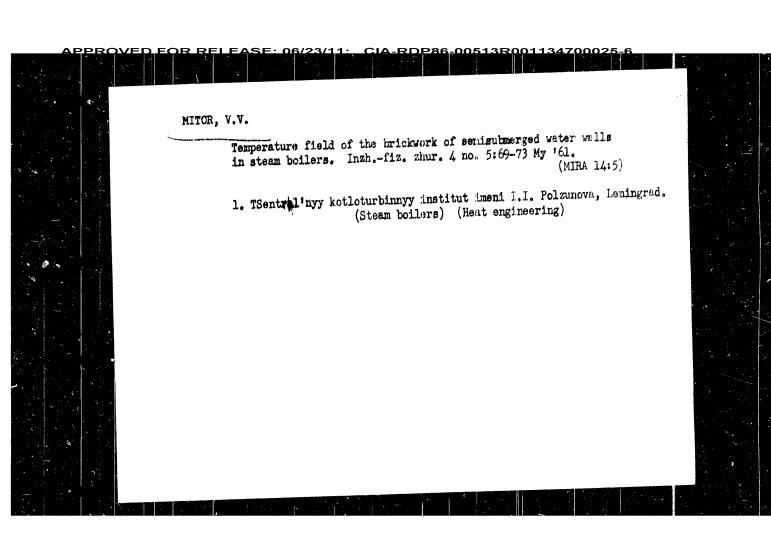
: Treatment of the surface of the Fe-Cu-MgO catalyst for Abstract

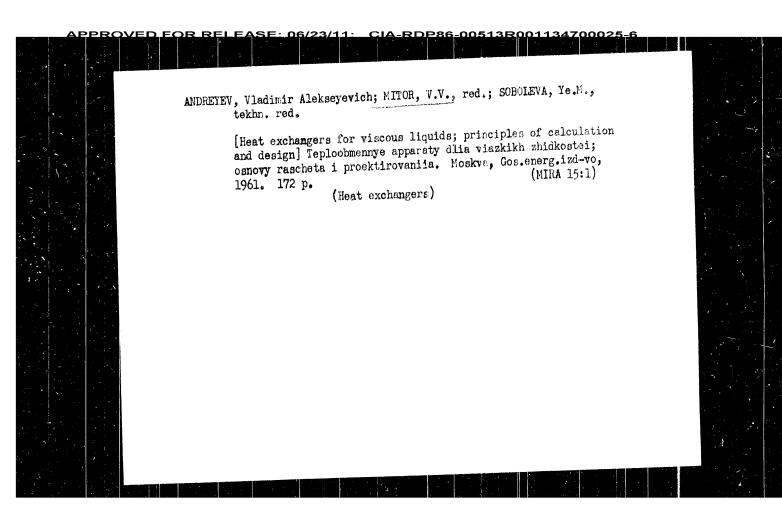
the synthesis of hydrocarbons by the Fischer-Tropsch method, was effected by means of thermal activation with the use of different pases; activation was carried out at 220°, the synthesis at 220° and 1 atmosphere absolute. The purpose of the investigation was the provision of Fe-catalysts that operate under the same conditions as the Co-Th-catalysts. For the synthesis was utilized de-

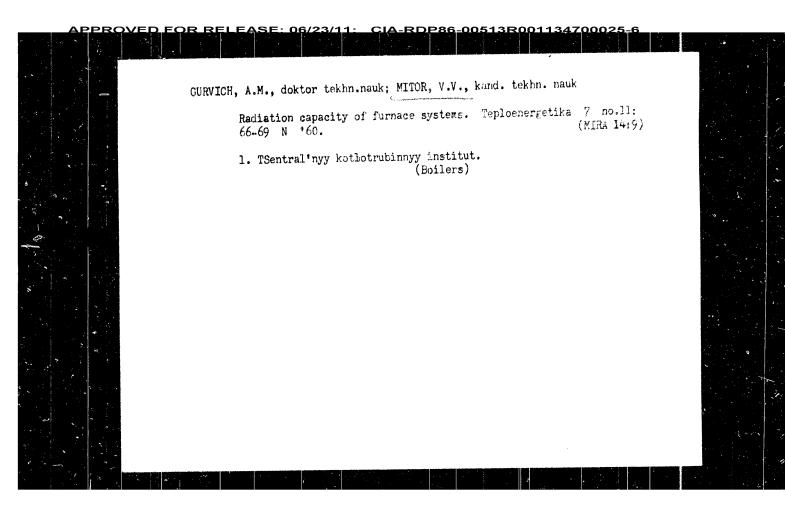
sulfurized water gas containing ~ 80% CO + H2

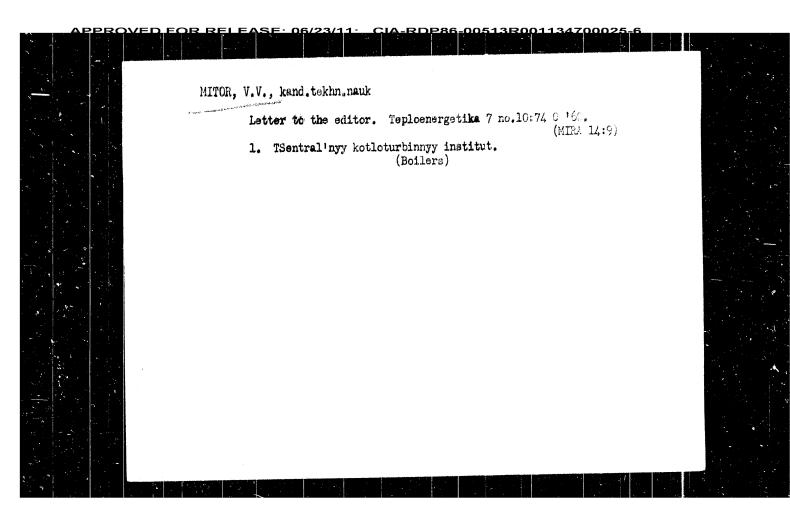
- 252 -Card 1/3

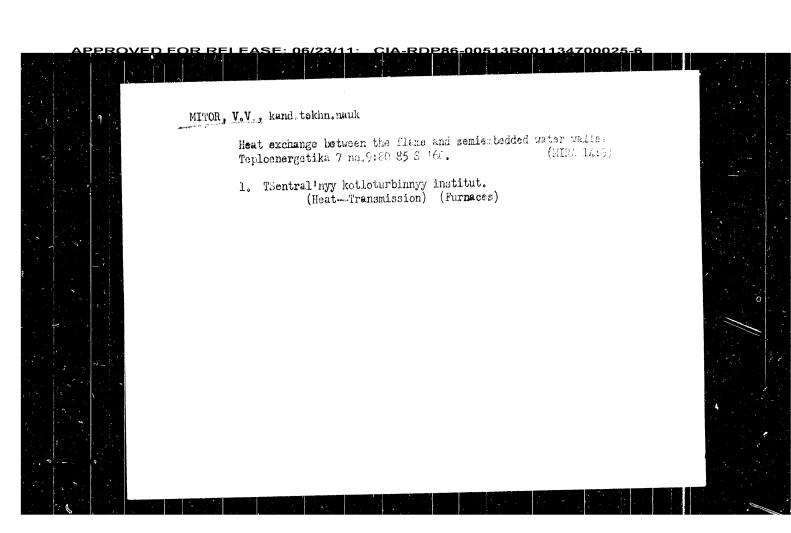












Ash contamination of screen heating surfaces (Cont.) 114-7-2/14 is on the ratio of tube spacing to tube diameter) and are considerably lower than the values usually accepted in cabilations. Values of the contamination coefficient obtained during investigations of heat exchange in two pulverised coal furnaces are given in Table 1. The values of the contamination coefficient which are established are only a first approximation. Further investigation is required to establish more accurately the influence on the contamination coefficient of suca factors as the type of fuel, the method of combustion, the physical properties of the ash, and the density with which it is deposited on the screens, etc. At the present time it is possible to indicate that, according to experimental data, slagging of smooth tube screens reduces their contamination coefficient by a factor of two or three as compared with the value when the screens are covered with fly ash. Contamination of the screens with fly ash varies with the height and width of the furnace and is apparently largely governed by the aerodynamics of the furnace. By way of example, Fig. 8 shows changes in the contamination coefficient with the height of the furnace in a

boiler type TN-230-3. The outlet sections of this furnace are characterised by somewhat smaller coefficients of thermal efficiency and

contamination coefficients.
There are 8 figures, 4 literature references (Russian).
AVAILABLE:

AUTHOR: Mitor, V.V. (Cand. Tech. Sci.)

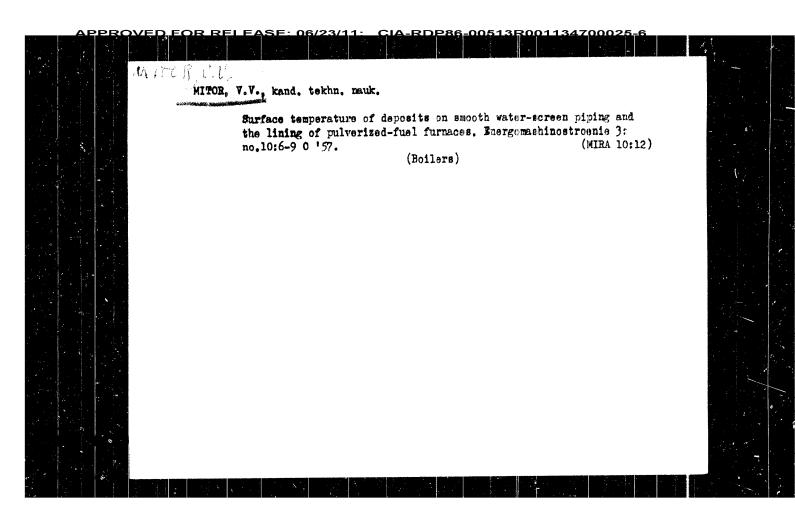
114-7-2/14

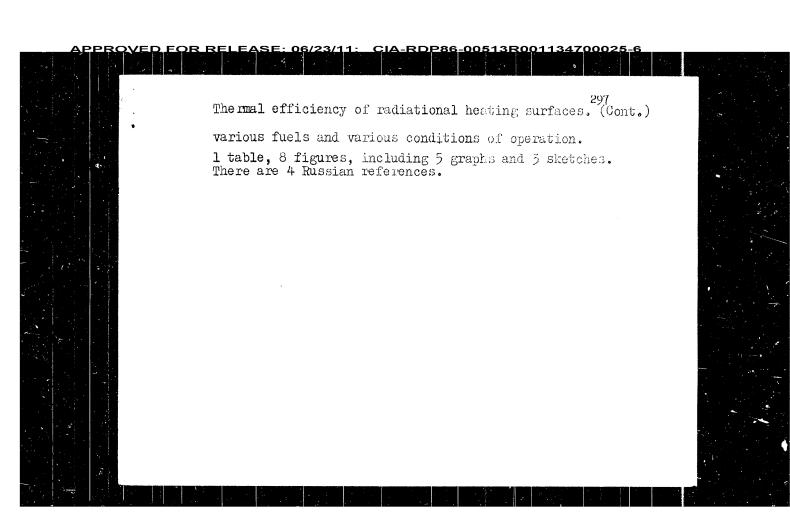
TITLE: Ash contamination of screen heating surfaces. (Zolovoye

zagryazneniye ekrannykh poverkhnostey nagreva.)

PERIODICAL: "Energomashinostroyeniye" (Power Machinery Construction). 1957, No.7, Vol.3, pp.6-9. (U.S.S.R.)

ABSTRACT : All modern calculations of heat exchange in the furnaces of boiler sets either make no allowance for the reverse heat output of screen surfaces or allow for it by using contamination coefficients based on measurements of the total heat output in furnaces. The accepted values of contamination coefficient are not confirmed by direct measurement and, therefore, they do not fully reflect actual conditions of contamination of screen surfaces in the furnace chamber. The contamination coefficient is defined as the ratio of the coefficient of the effectiveness of the screen surface in operating conditions to the coefficient of effectiveness of absolutely clean screen surfaces at saturation temperature when radiation of the screen itself may be neglected. The article then proceeds to derive formulae for the calculation of the effective degree of blackness of surfaces bounding the furnace and their contamination coefficients. It is shown analytically that the contamination coefficients of the screens of pulverised fuel furnaces depend on the density of screening (that





Thermal efficiency of radiational heating surfaces. (Cont.)

mining of the real thermal performance of the screen surfaces. It was found that, for the given fuel, this value depends mainly on the relative pitch of the screen, S/d , and is considerably lower than is generally assumed in thermal calculations. The low thermal performance of the screen surfaces is due to their being contaminated by a thin layer of fly ash; owing to the low thermal conductivity of this ash layer, the temperature of the external surface of this layer is commensurate with the flame temperature. Owing to the high temperature of the ash layer contaminating the tubes and also the furnace lining, powerful heat fluxes are generated, which are directed from the screen surfaces to the flame. In the investigated furnaces, these varied between 50 and 75% of the radiation hitting the screen for variations in S/d between 1.25 and 2.4. The equivalent temperatures of the surfaces which form the boundary of the furnace impose such low values of the temperature gradient between the flame and the surface: of the screen tubes that the convective heat transfer from the flame to the screen cannot be very large. The obtained experimental results relating to the conditions of heat transfer justify a considerable change in the generally accepted views on the mechanism of heat exchange in boiler furnaces and show that accepted methods of calculation of the heat exchange have to be revised and that systematic work has to be carried out on studying the thermal efficiency of screen surfaces for

, MITOR

AUTHOR:

Gurvich, A.M., Professor, Doctor of Technical Sciences

and Mitor, V.V., Candidate of Technical Sciences.

TITIE:

Thermal efficiency of radiational heating surfaces. (Teplovaya effektivnost radiatsionnykh poverkhnostey nagreva.)

PERIODICAL: "Energomashinostroenie" (Power Machinery Construction), 1957, No. 2, pp. 5 - 9, (U.S.S.R.)

ABSTRACT:

The results are described of investigation of the radiational heat exchange between the flame torch and the surfaces de-limiting the furnace. It is shown that contamination of smooth tube screens with a thin layer of ash particles leads to intensive radiation heat flows directed from the walls of the furnace to the flame. The temperature level was determined for the surfaces which form the boundary of the furnace. The experimental study of the radiation heat exchange was carried out on a slag-tap furnace of the type TP-230-3, operating on pulverised beneficiated Donets gas coal and on a shaft mill furnace of a boiler of 20 tons/hour capacity, operating with Pechora coal. The distribution of the metering points of the radiation heat flows in the 230 tons/hour boiler is indicated diagrammatically in Fig. 2, and the distribution of the metering points for the shaft mill furnace of the 20 tons/hour boiler is indicated in Fig. 3. The results are described in some detail and entered in graphs which are included in the paper. The here described investigations enabled the deter-

Teploenergetika, 7, 35-39, J1 1956

Card 2/2 Pub. 110-a - 7/17

Institution: Central Institute for Boilers and Turbines

Submitted: No date

AID P - 4804 : USSR/Engineering Subject Pub. 110-a - 7/17 card 1/2 Gurvich, A. M., Prof., Dr. Tech. Sci., V. V. Mitor, Kand. Tech. Sci., V. D. Terent'yev, Kand. Tech. Sci. Authors Radiation of a luminous flame Title Periodical: Teploenergetika, 7, 35-39, Jl 1956 : Experimental data on the radiation of luminous flames is analysed. Based on the analysis of W. Pepperhoff's and Abstract A. Bahr's data, a deduction is made that the coefficient of the radiation decrease in a flame containing relatively large particles of soot is determined by the temperature of the flame. The experimental study of the fuel oil flame conforms this deduction. Tables, diagrams. 10 references (4 Russian).

V.T. HitoR V.V.

AID P - 4080

Subject

: USSR/Power Eng.

Card 1/1

Pub. 110-a - 5/14

Authors

: Gurvich, A. M., Dr. Tech. Sci. and V. V. Mitor, Eng.

Central Boiler and Turbine Institute

Title

: Smoke discharge.

Periodical: Teploenergetika, 12, 28-31, D 1955

Abstract

: The authors analyze smoke discharge and try to prove that the smoke exit can be computed by using the general laws of absorption in semi-transparent media. A mathematical analysis shows a formula for the

function of the weakening of the ray with partial pressures, in relation to the thickness of the discharged layer and temperature. Three diagrams. Two Russian references, 1952, 1955, 2 English 1935, 1937, 6 German,

1894-1953.

Institution: None

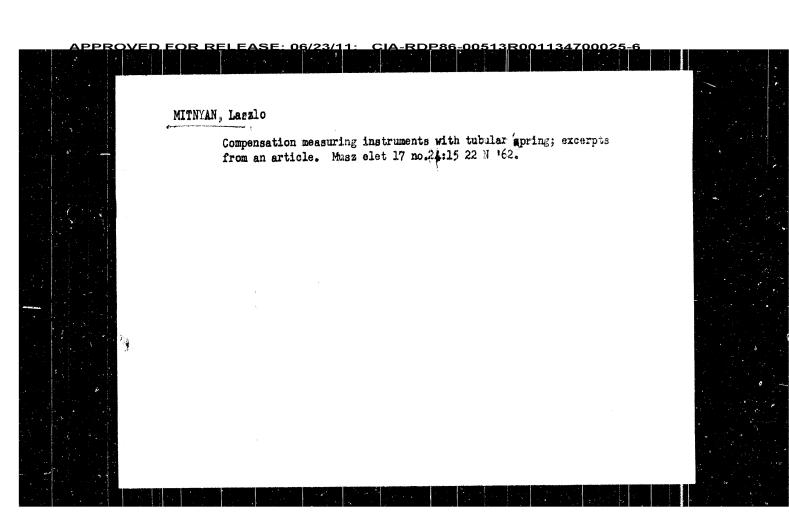
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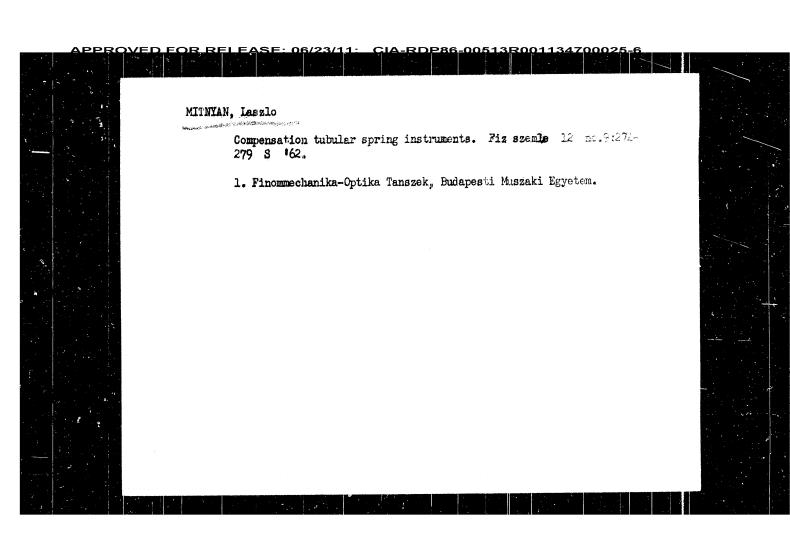
MITOR, V.V.; GUEVICH, A.M., doktor tekhnicheskikh nauk professor, nauchnyy rukovoditel.

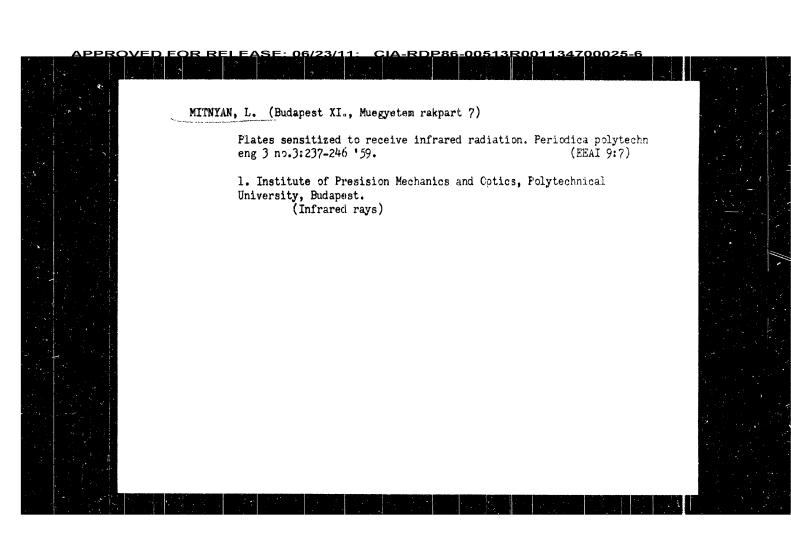
[Some problems of heat exchange in combustion chambers of steam boilers; abstract of a dissertation for the degree of condidate of candidate of the technical sciences] Mekotorya voprosy teplochmena v topkakh parovykh kotlov; avtorskii referrat dissertatsii na soiskanie uchanoi stepeni kandidate tekhnicheskikh nauk, Leningrad, TSentral'nyi nauchno-issledovatel'skii kotloturblanyi insitut im. I.I.Polzunova, 1955. 15 p.

(Boilers)

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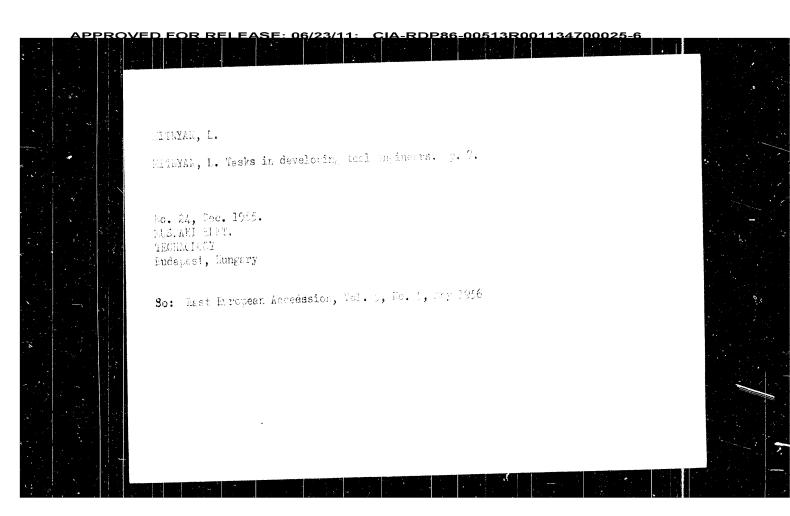
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MITETAN, L. About aspheric surfaces used in optical systems, 4m Amplish.
p. 115.

Vol. 2, no. 2, 1958.

Nouthly List of East European A cosmics (EEAI) Lie Vol. 8, So. 3

Ferch 1959, Unclass.



MITNOUTTSKIY, A.D.

AUTHOR:

Yarosh, P.A., and Mitnovitskiy, A.D., Engineers

117-2-20/29

TITLE:

Stamping the Hexagons (Shtampovka shestigrannikov)

PERIODICAL: Mashinostroitel', 1958, # 2, p 36 (USSR)

ABSTRACT:

The described method of manufacturing by stamping the hexagonal bars, needed by repair shops for making bolts and nuts, was suggested by the authors and is used at the KhTZ rapair shop, The simple die, illustrated by a drawing, can be used on a forge hammer even in a small workshop. The hexagon dimensions correspond to "FOCT" wrench dimensions.

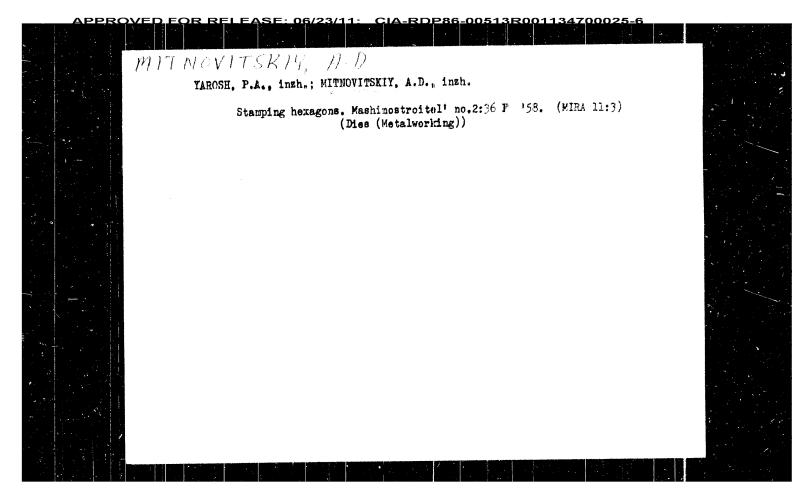
Stamping 1 meter of hexagon bar requires 3 to 5 minutes, compared with 45 minutes needed before for milling this length from round rolled bar.

There is 1 diagram.

AVAILABLE:

Library of Congress

Card 1/1



APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001134700025-6

SOV/137-58-8-16917

M Ts

Translation from: Referativnyy zhurnal, Metallurgiza, 1958, Nr. 8, p.99 (USSR)

AUTHORS: Yarosh, P.A., Mitnovitskiy A.D.

TITLE: Stamping Hexagonal Parts (Shtampovka shestigrannikov,

PERIODICAL: Mashinostroitel', 1958, Nr 2, p 36

ABSTRACT: A description is presented and the design of a pad is adduced for the purpose of making a hexagonal shape from discards. This die is used in the repair shop of the Khar'kov Tractor Plant. A table of dimensions for die and billets for 9 hex sizes is presented.

1. Metals—Processing 2. Presses—Equipment

3. Dies-Production

Card 1/1

